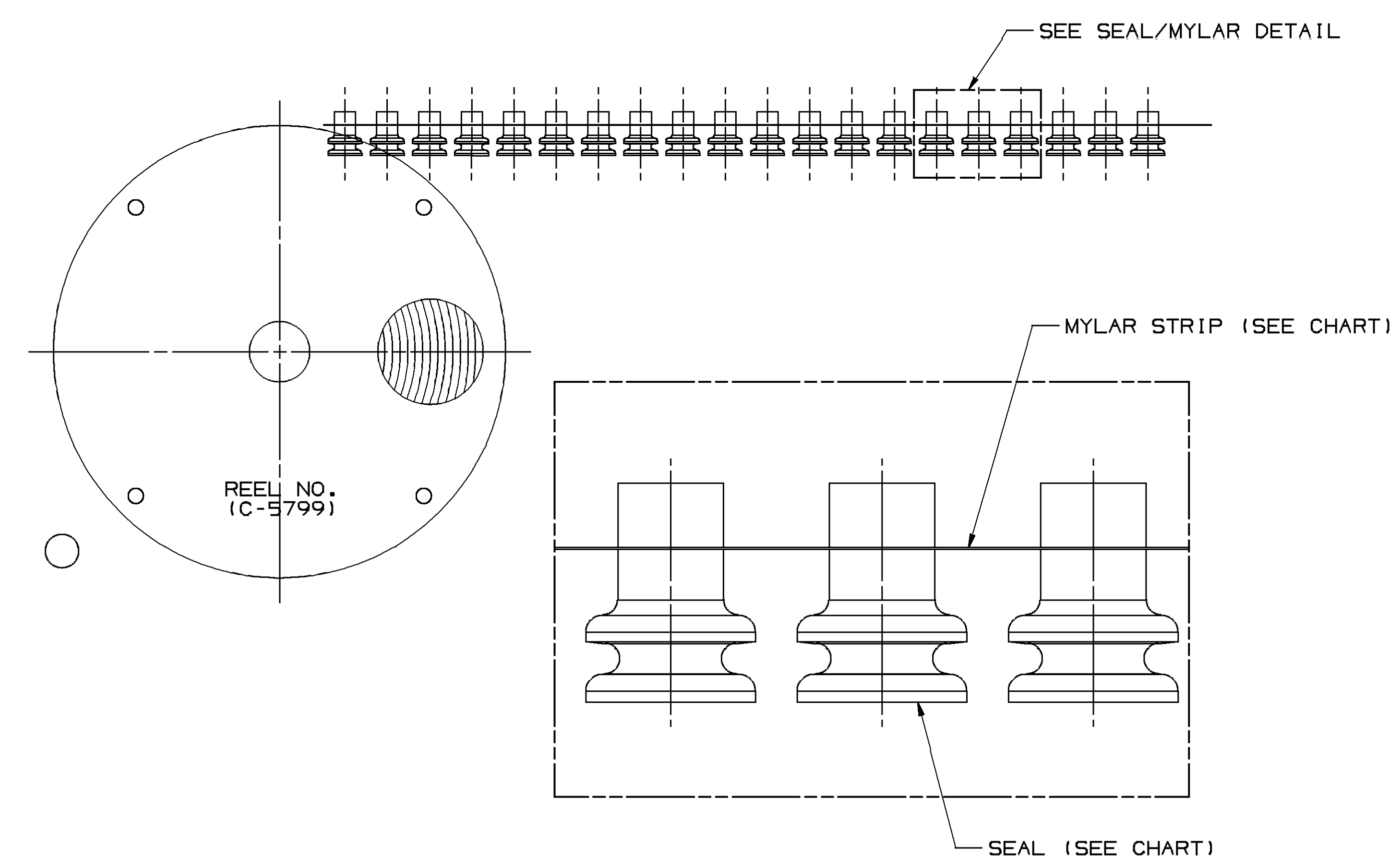
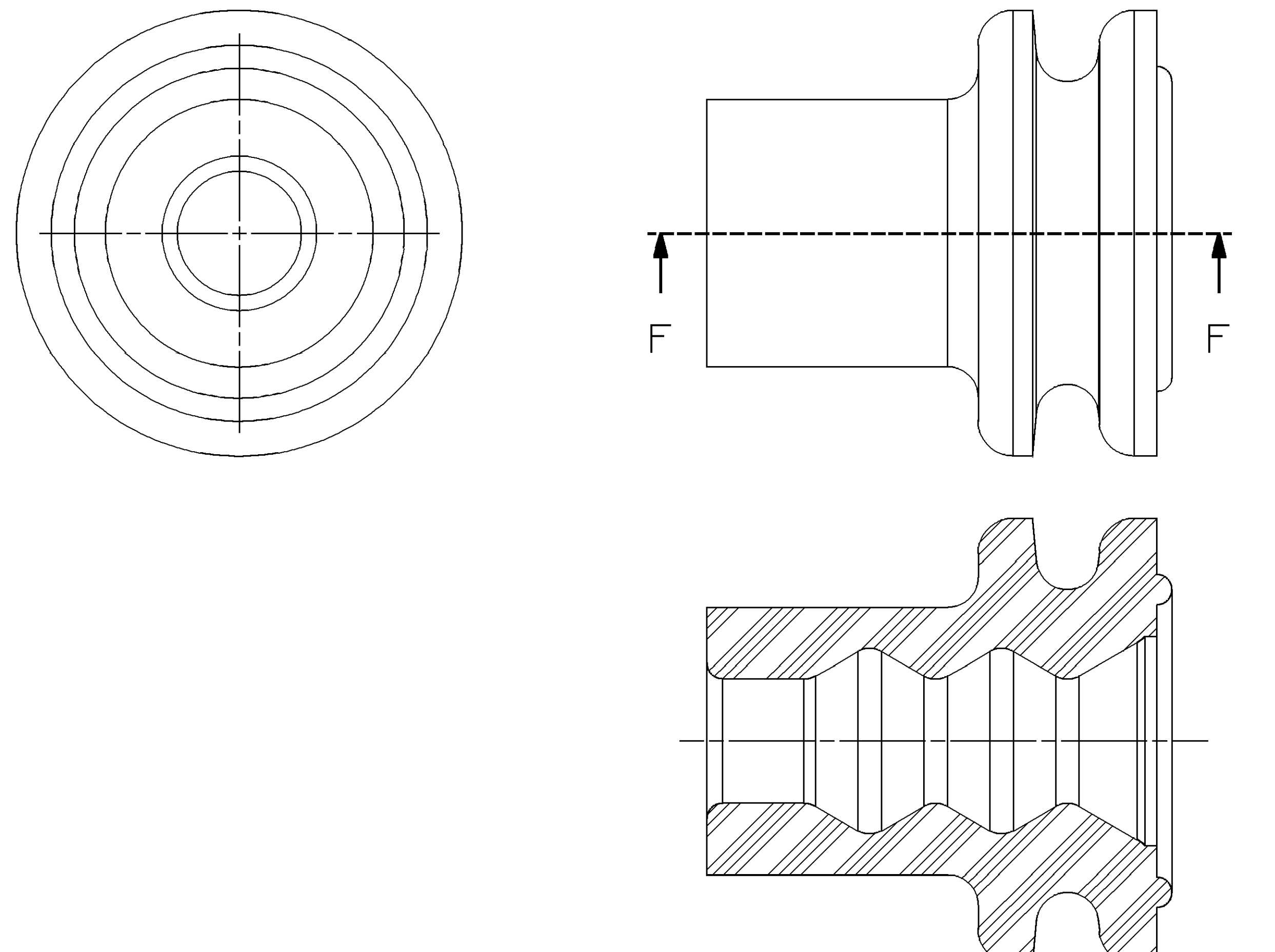




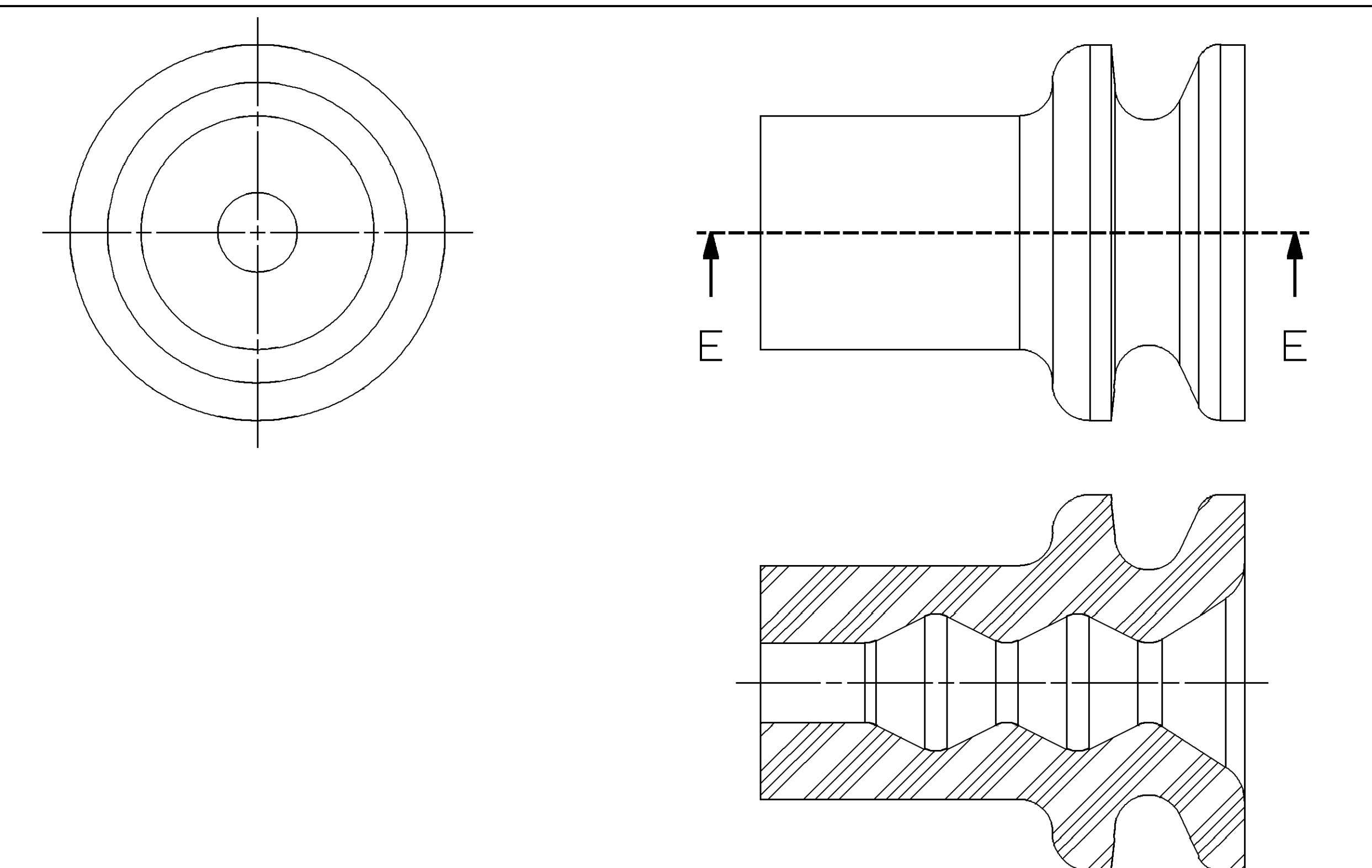
SEAL/MYLAR ASSEMBLY DETAIL
NO SCALE
TYPE 101

- NOTES
1. THE MYLAR TAPE IS ONLY A CARRIER USED AS A PROCESS AID AND IS NOT PART OF THE FINAL HARNESS ASSEMBLY.
 2. WHEN PARTS ARE SHIPPED, THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS MUST BE LINED WITH PLASTIC LINERS. BAGS OR LINER MUST BE SEALED TO AVOID ENTRY OF FOREIGN MATTER.

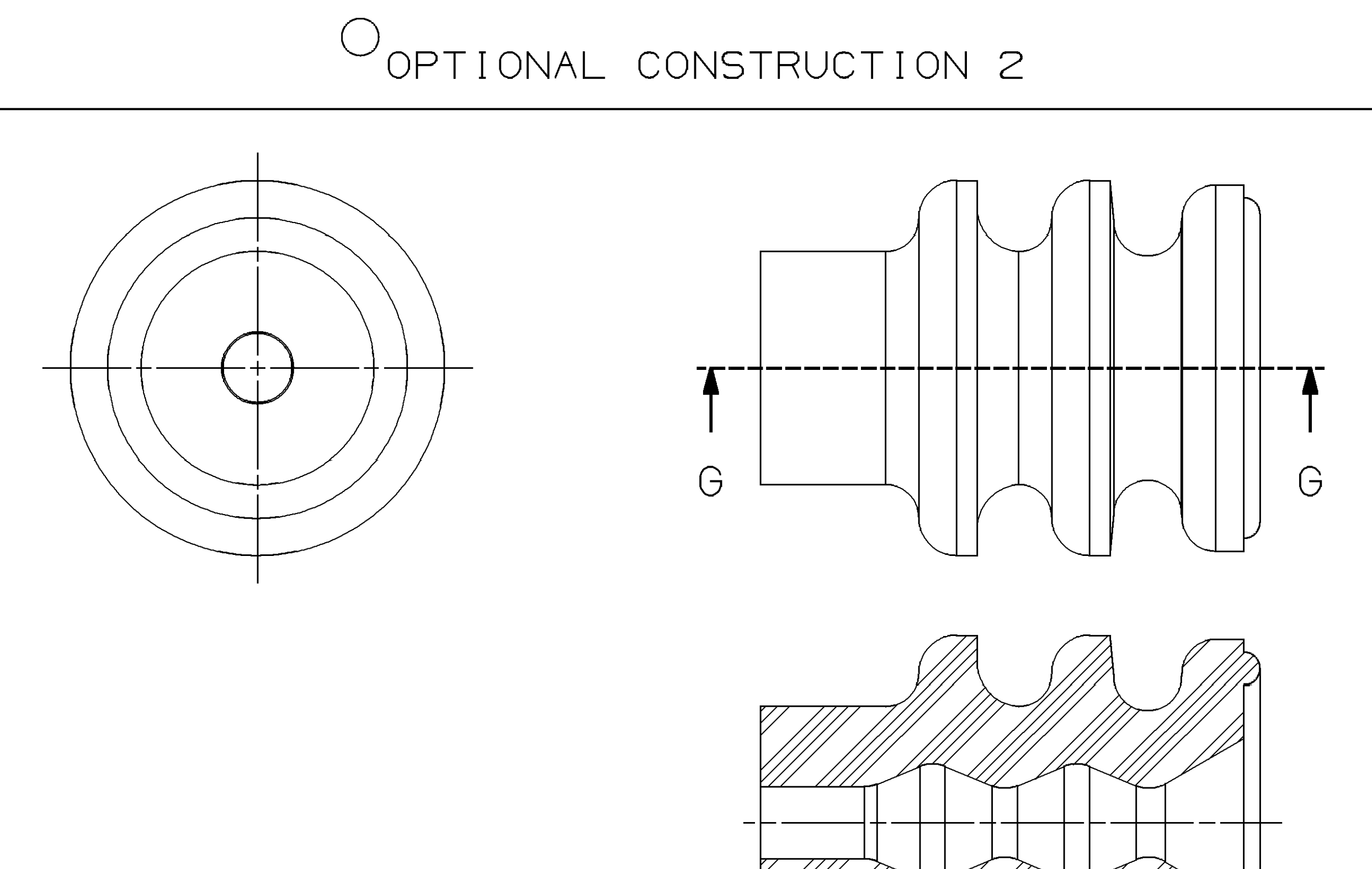


SECTION F-F

OPTIONAL CONSTRUCTION 1
FOR EXISTING TOOL ONLY, NOT TO BE USED ON NEW TOOLS

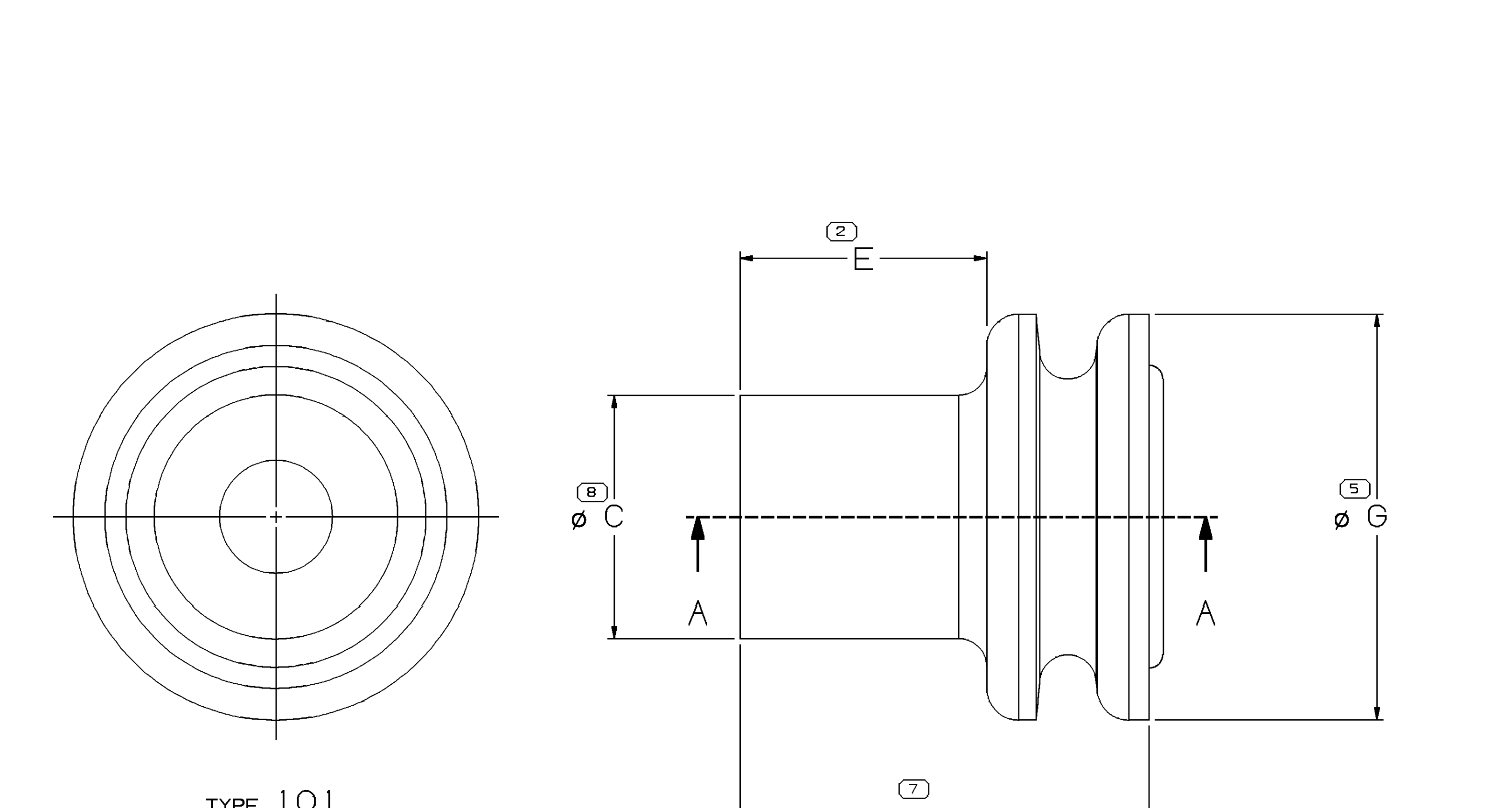


SECTION E-E

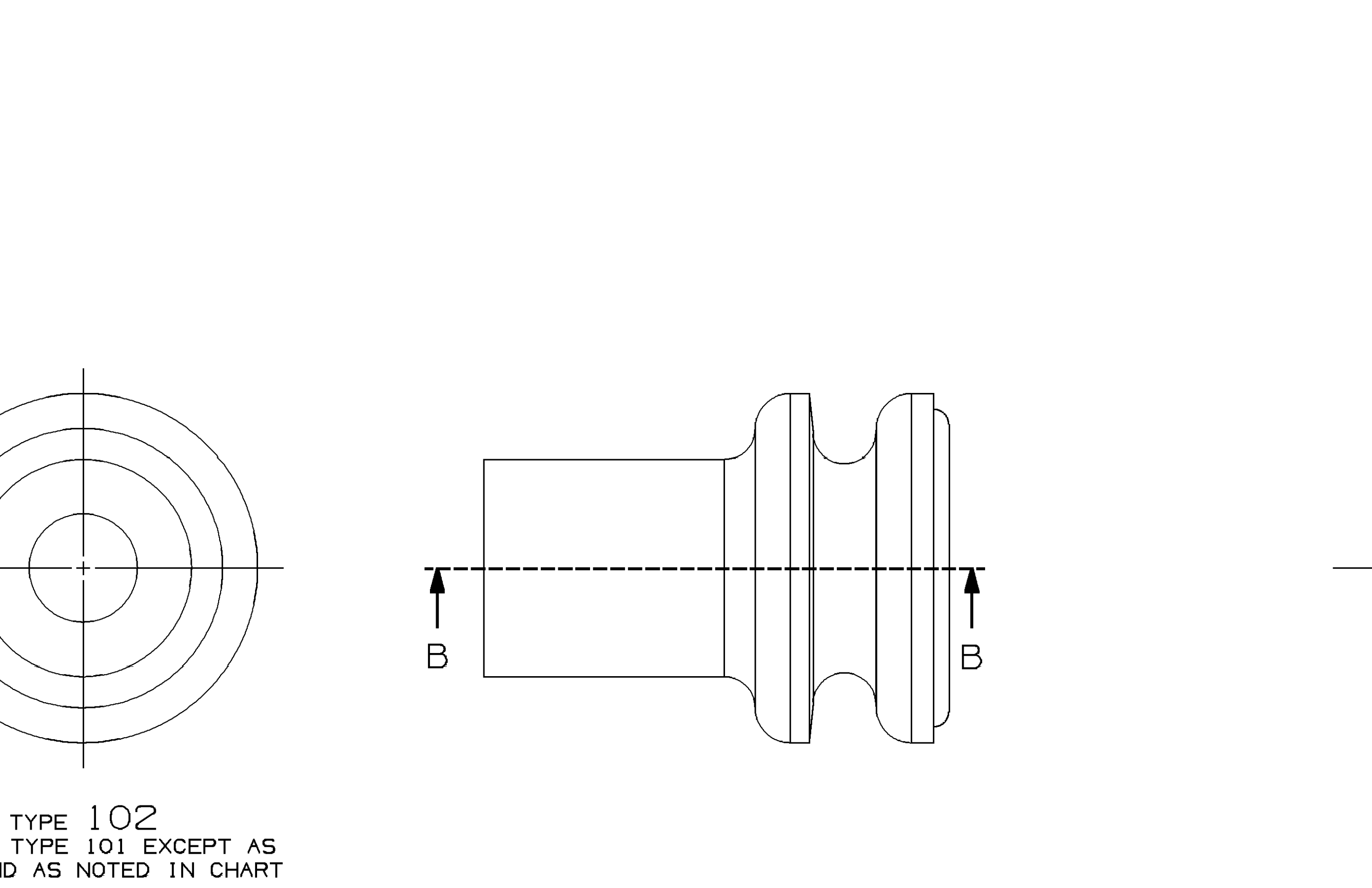


THE MYLAR TAPE IS ONLY A CARRIER USE
PROCESS AID AND IS NOT PART OF THE
HARNESS ASSEMBLY.

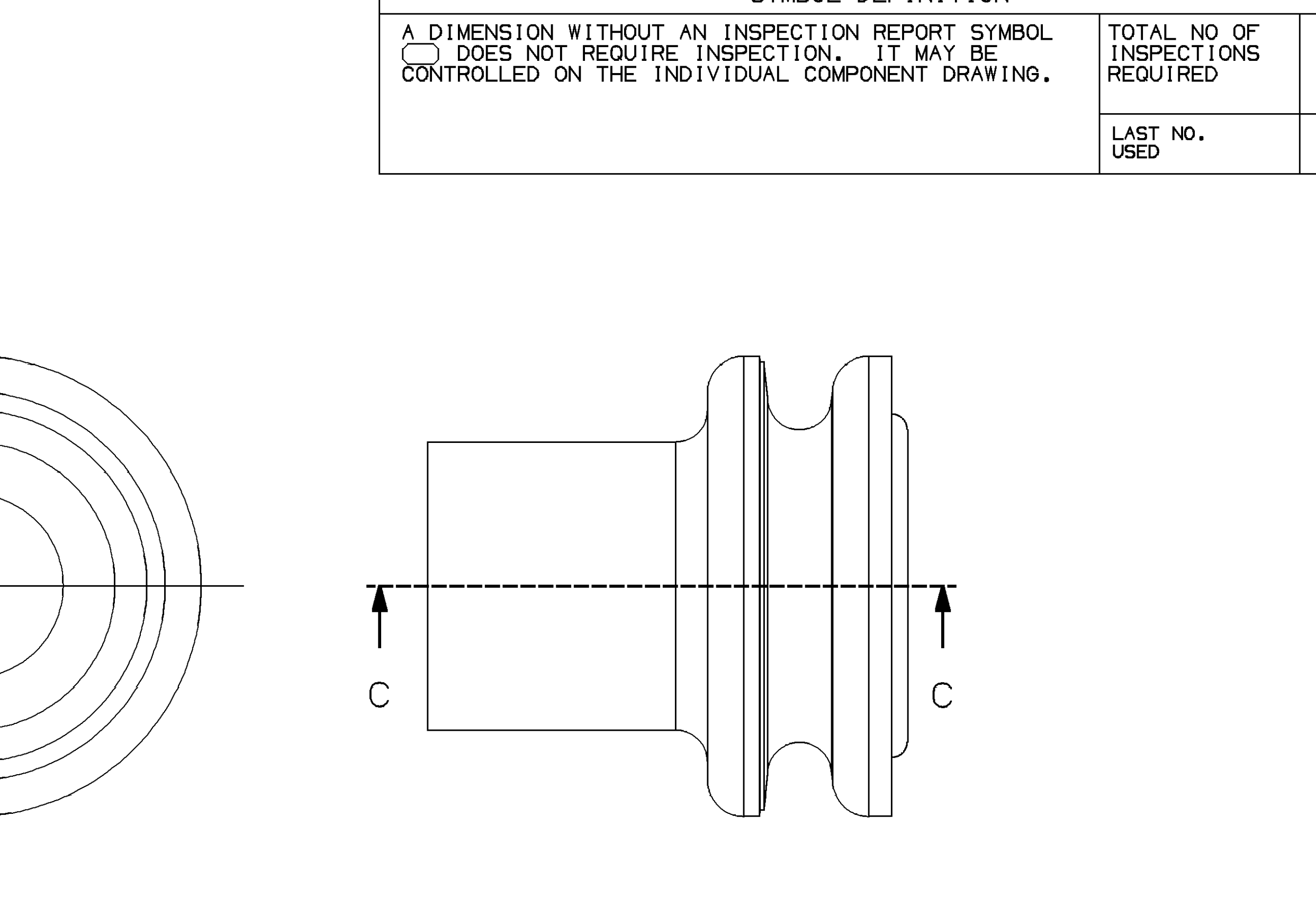
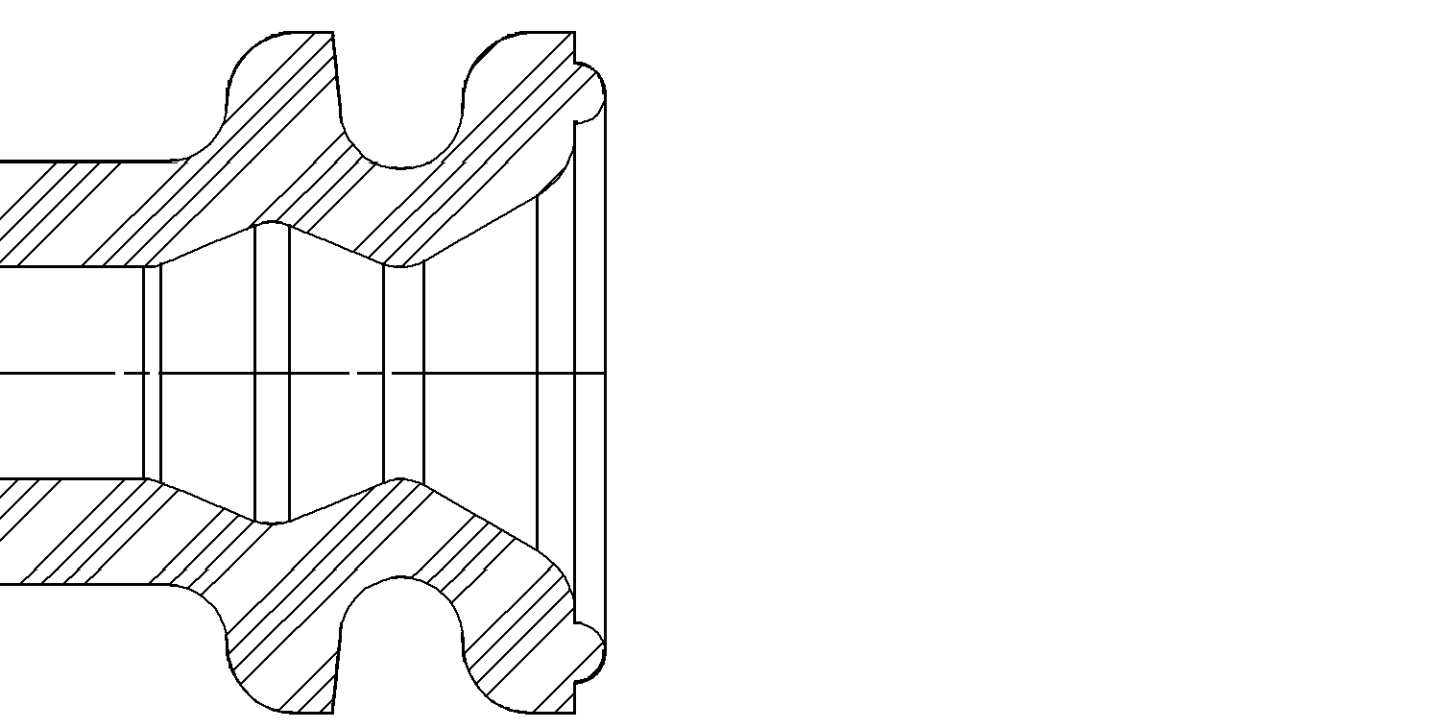
WHEN PARTS ARE SHIPPED, THEY MUST BE
PLASTIC BAGS OR SHIPPING CONTAINERS



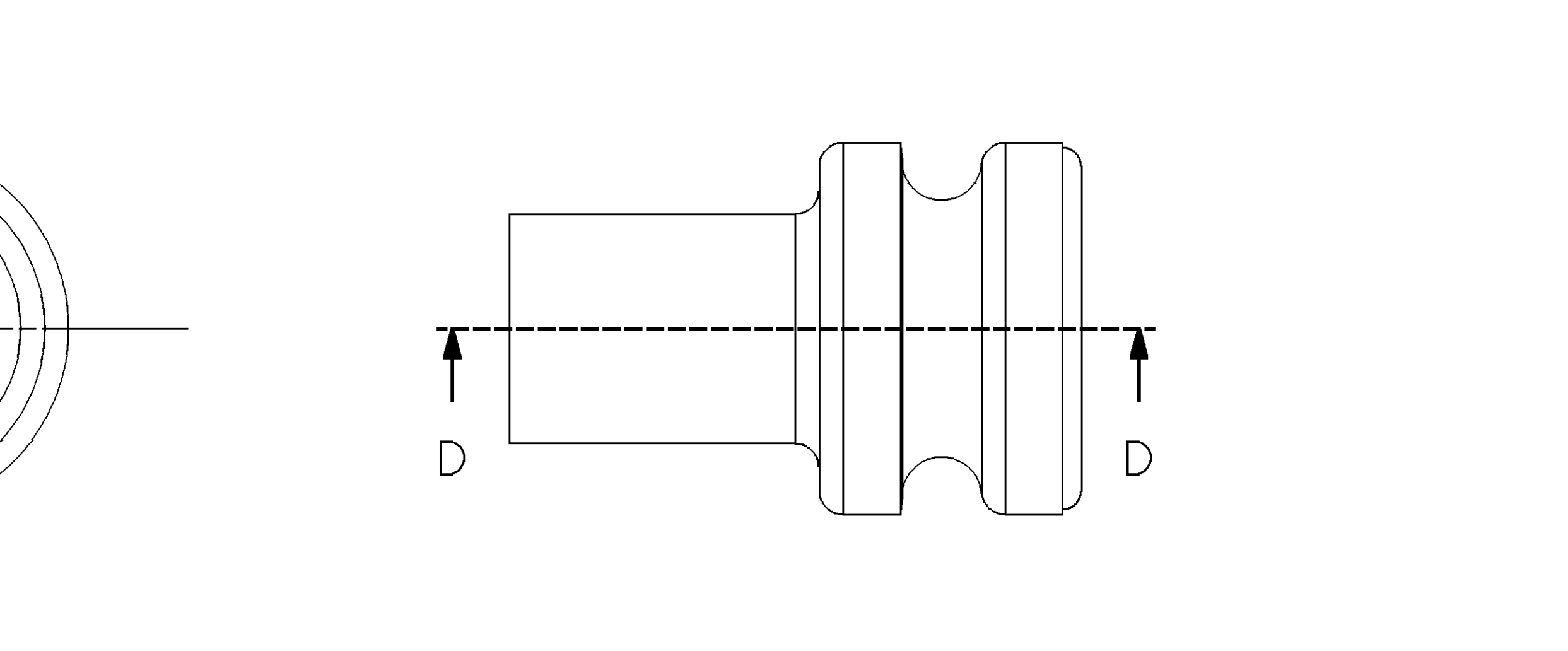
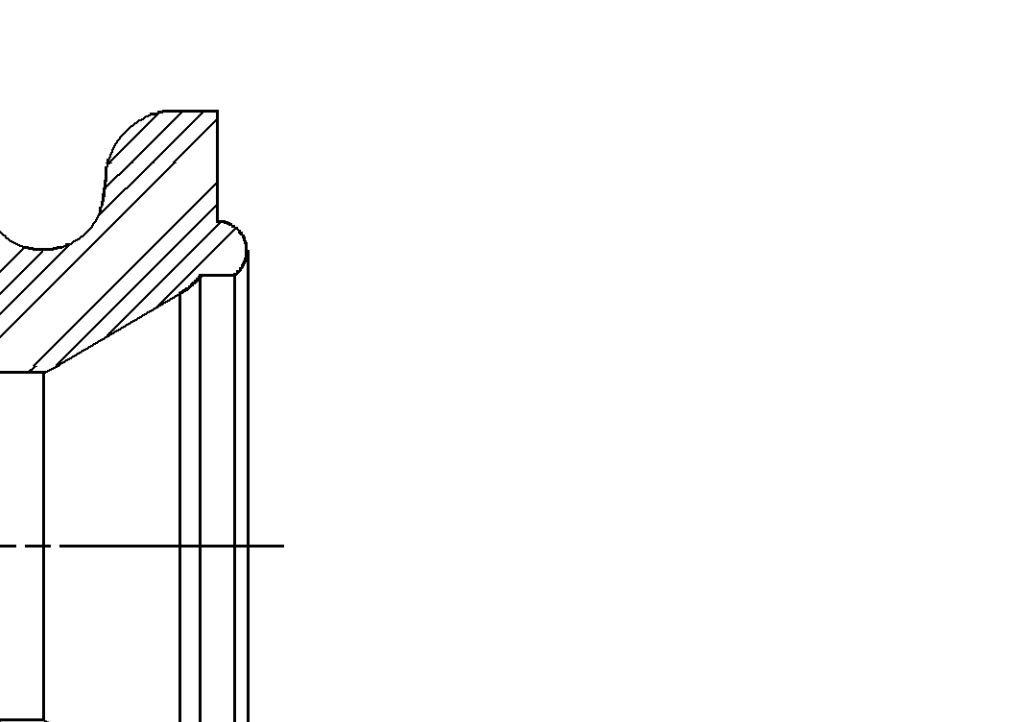
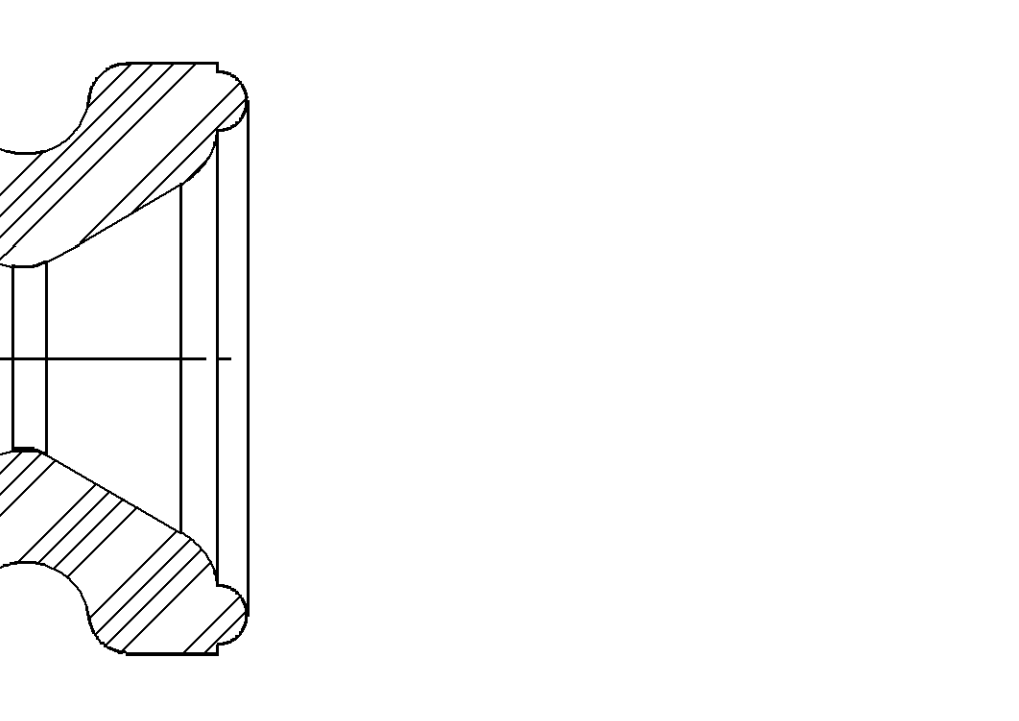
101



E 102
E 101 EXCEPT AS
NOTED IN CHART



CEPT AS
IN CHART

AS
ART

DWG TYPE PART DRAWING

- OTHERWISE SPECIFIED AND/OR INDICATED:
- IONS ARE TO FACE OF VIEW SHOWN AND
RANDOMLY COATED BY COMPUTER FOR INSPECTION
TH MATH MODEL FOR PRECISION DIMENSIONS FOR ALL
DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
MATH MODEL FOR PRECISION TOOL PATH DATA.
ULD BE MADE FROM VIRGIN MATERIAL ONLY.
- S MADE FROM LOWER OIL MATERIAL 11-2X) ARE
ED FOR THE LOOSE PIECE SEAL APPLICATION PROCESS.
- S MADE FROM HIGHER OIL MATERIAL 4X) ARE
ED FOR THE MYLAR/CABLE SEAL ASSEMBLY PROCESS.
- IS NOT CATEGORIZED AS AN HAZARDOUS ITEM, MINOR
IONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR
GATE VESTIGES, AND SOFT TIPS THAT DO NOT AFFECT THE
OR FUNCTION OF THE PART ARE PERMISSIBLE PER DMP-4-7-CS-01.
- SCALE 10:1
- PROCESS SPECIFICATION

[illegible]GT 150 3.5 CL (3.2 X 4.0 OVAL INTERNAL CAVITY DIAMETER)[illegible]

GT 150 (4.0 INTERNAL CAVITY DIAMETER)

46994	01	AB	-	-	-	-	101	FYMD RED/BROWN	1.20-1.90	2.8	3.5	4.5	0.041	-	-	-	-	
24958	01	AB	-	-	-	-	102	FYMD RED/BROWN	1.86-2.40	2.8	3.5	4.5	0.037	-	-	-	-	
66606	02	AO	-	-	-	-	102	VMO SELF-LUBRICATING BLUE	1.86-2.40	2.8	3.5	4.5	0.037	-	-	-	-	
66602	01	AV	-	-	-	-	101	VMO SELF-LUBRICATING WHITE	1.20-1.90	2.8	3.5	4.5	0.041	-	-	-	-	
67445	01	AF	-	RESTRICTED	-	-	101	VMO SELF-LUBRICATING WHITE	1.20-1.90	2.8	3.5	4.5	0.041	-	-	-	-	
91227	04	AE	-	RESTRICTED	15366060	102	VMO SELF-LUBRICATING BLUE	1.86-2.40	2.8	3.5	4.5	0.037	[1219]153	B8	-	M5235002	102	
91226	016	-	-	RESTRICTED	15366021	101	VMO SELF-LUBRICATING WHITE	1.20-1.90	2.8	3.5	4.5	0.041	[1219]152	BV	-	M5235002	102	
SEAL	REV	N/P	STATUS	USAGE	REPL CAD	TYPE		MAT'L SPEC	CABLE O.D., RANGE	$\phi C_{+0.15/-0.1}$	E	$\phi G_{+0.1}$	VOL (CM)	MYLAR & CABLE SEAL ASX	REV/N/P	STATUS	MYLAR STRIP	TYPE

GT 280 (5.2 INTERNAL CAVITY DIAMETER)

[illegible]

GT 280 (5.8 INTERNAL CAVITY DIAMETER)

[illegible]

2191225