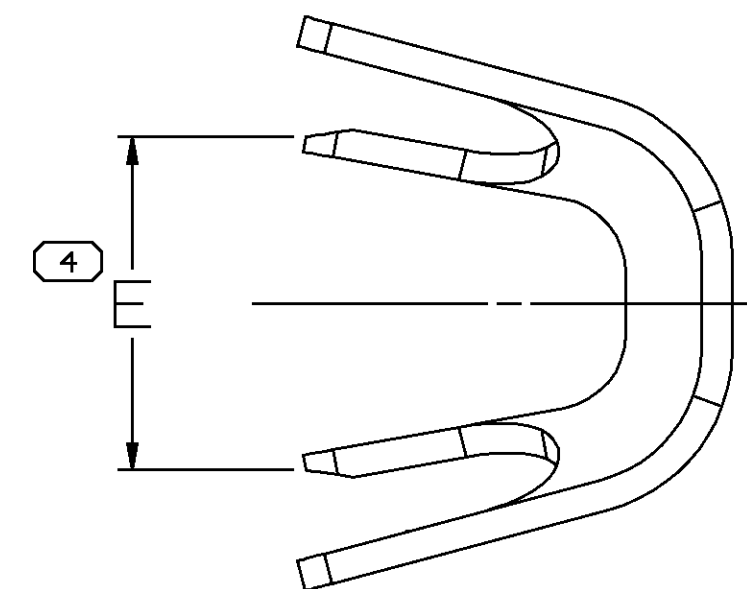
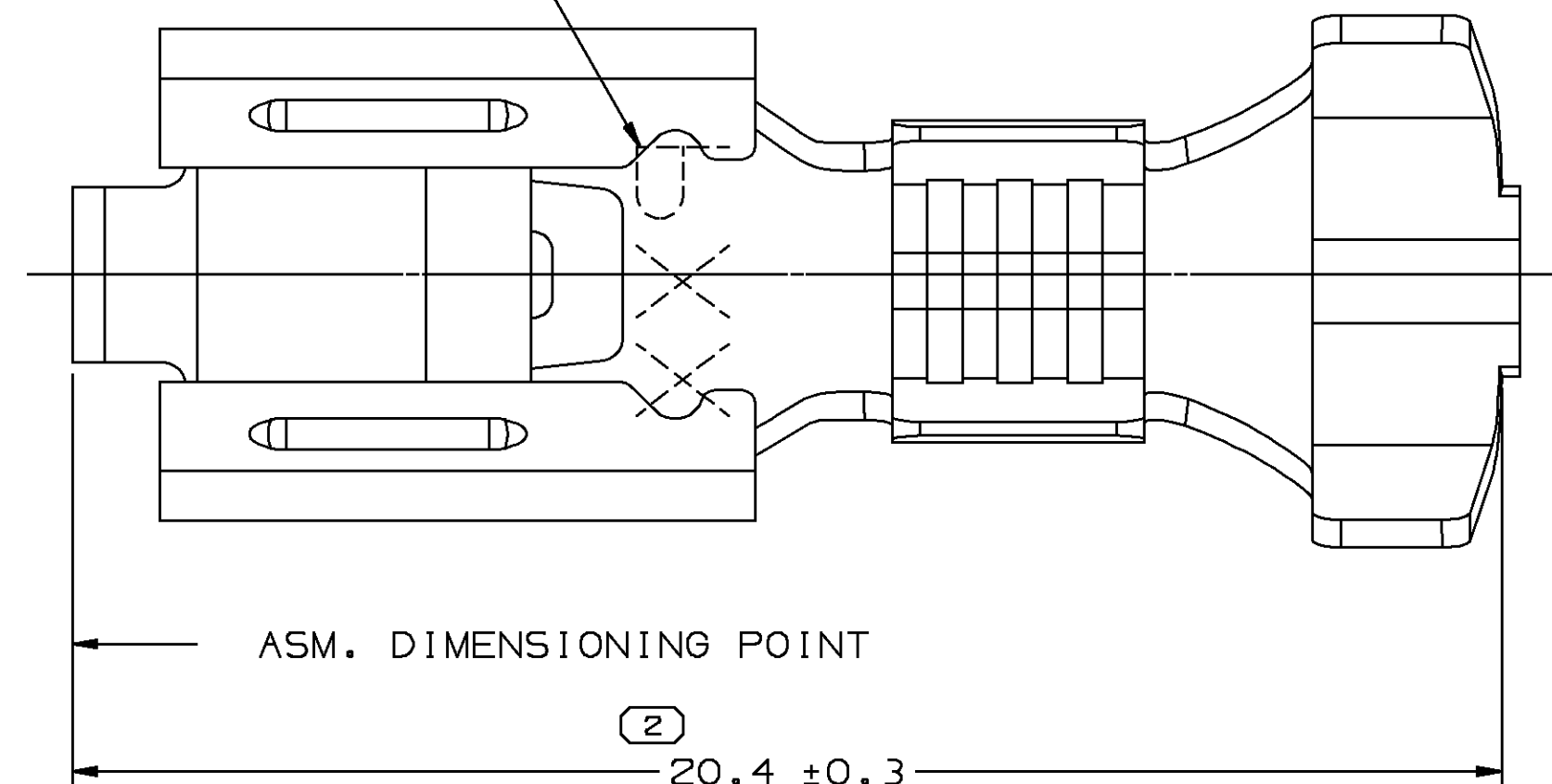
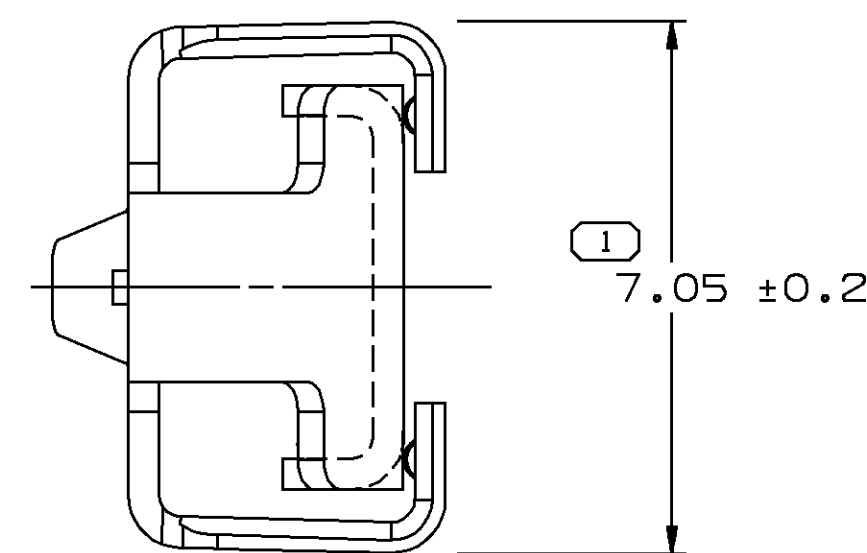


PART NO

THE NUMBER INSIDE THE SYMBOL  CORRESPONDS TO THE NUMBER ON THE INSPECTION REPORT FOR THIS DRAWING/PART NUMBER	TOTAL NO. OF SYMBOLS ON DRAWING	4	
	LAST NO. USED	4	

[illegible]

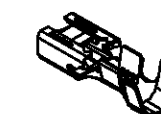
STAMP "PXX" ON UNDERSIDE IN THIS AREA
WITH 1.3 HIGH CHARACTERS PER NOTE #6
CHARACTERS MUST BE POSITIONED IN
DIRECTION SHOWN OR AT 180° TO DIRECTION
SHOWN. "PED" OPTIONAL FOR EXISTING TOOLS.

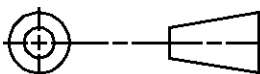


NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION.
(SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
ALL RADII 0.4
2. A R 0.4 MAX IS PERMISSIBLE ON ALL "SHARP" CORNERS UNLESS
OTHERWISE SPECIFIED. ALL LOCKING FEATURES MUST HAVE SHARP
CORNERS
3. TERMINALS TO HAVE TERMINAL ENGAGE OF 8N TO 28N AND TERMINAL
DISENGAGE OF 8N TO 28N WHEN MATED TO A 6.3 X 0.81 HARDENED
STEEL BLADE. (DISENGAGE MAY BE EXCLUDED WHEN BOX HEIGHT, BOX
WIDTH, MINIMUM BOX ENTRANCE, NOSE RADIUS AND TERMINAL ENGAGE
ARE MAINTAINED)
4. RECOVERY NOTE - AFTER INSERTION INTO A 4.3 FUNCTIONAL GAGE,
5.4 TANG MUST RECOVER TO A MINIMUM OF 4.7.
5. VISIBLE CRACKS ARE NOT PERMISSIBLE
6. "PXX" INDICATES "P" PLUS LAST TWO DIGITS OF MAKE
SERIES NUMBERS (PO1,PO2,PO3,ETC.)

PART NO
1206 5521



PART DRAWING			
		THIRD ANGLE PROJECTION 	
CODE NO 6900	QC -C-1156	METRIC DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED	
DWG DATE 14MR86	SCALE 10:1		
REFERENCE NO 001,701		DES DR. J. C. ORTIZ 15JA99	
		CKMANUEL VEGA 28JA99	
		APPR	
		VOL. CM ³	
MATERIAL SPEC			
SEE CHART			
NAME			
TERM F M/P 630			
PART NUMBER		SIZE	
1206		A1	
SHEET 2			
5521			

12084589	C	OBSOLETE	0.406X33.73	S-1519445	12084590	D		0.406X33.73	P-1519445	5-3	11	5.24-3.49	202	4.6	YES	ANTI-ROTATION NIB
12015834	E	OBSOLETE	0.406X33.73	S-1519445	12015871	F	OBSOLETE	0.406X33.73	P-1519445	5-3	11	5.24-3.49	201	4.6	YES	
					12015254	F	OBSOLETE	0.406X33.73	K-1403445	5-3	11	5.24-3.49	201	4.6	YES	
PART NO	REV	STATUS	MAT'L SIZE	MAT'L SPEC	PART NO	REV	STATUS	MAT'L SIZE	MAT'L SPEC	SIZE (MM ²)	ID	Ø	TYPE			
UNPLATED					PLATED					CABLE						
														±0.4		

THE DIMENSION NUMBER(S) SHOWN BELOW INDICATE DIMENSIONS THAT ARE PROCESS SENSITIVE FOR PART PRODUCTION		
1	3	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED		
DIMENSIONAL RANGE		
FROM TO	0 12	> 12
TOLERANCE UNLESS OTHERWISE SPECIFIED		
	+0.1	+0.2
ANGULAR TOLERANCE + 2°		